



*Power Accelerated*

# Single-Stage 6.78 MHz Power-Amplifier Design Using High-Voltage GaN Power ICs for Wireless Charging Applications

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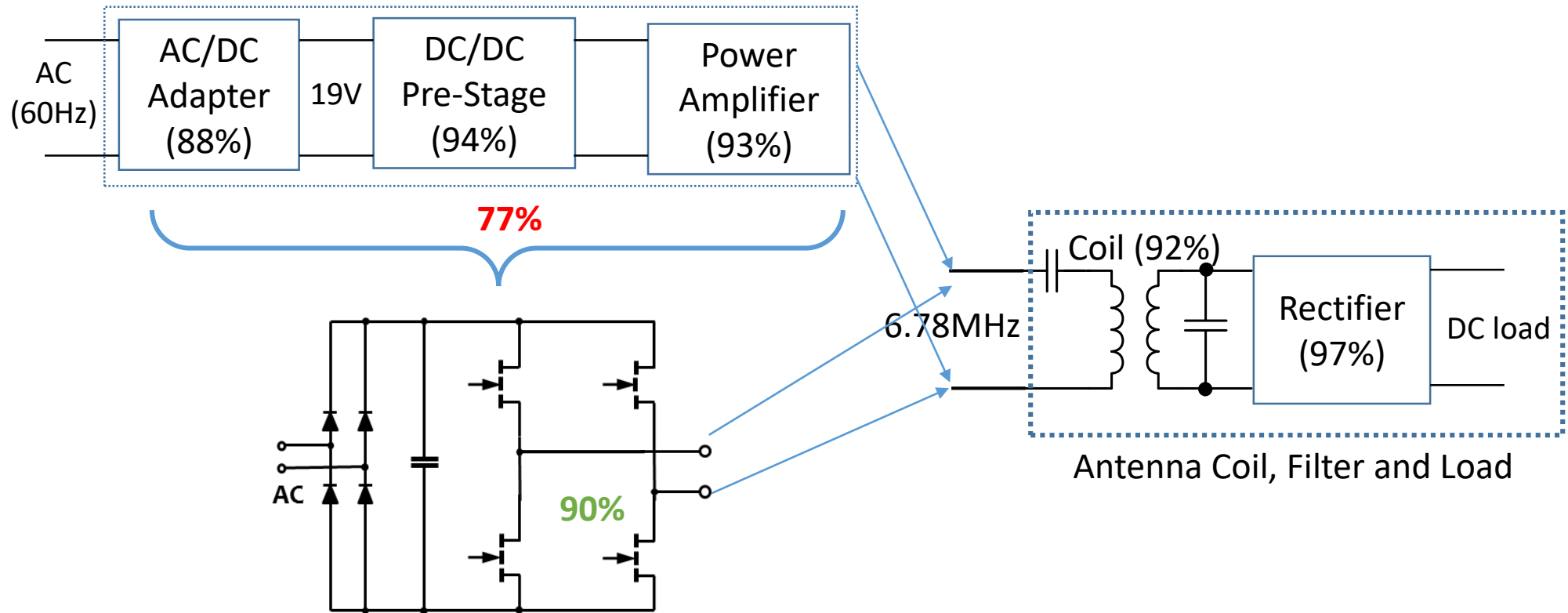
# AirFuel Alliance Wireless Power Transfer



- 6.78MHz magnetic resonance
- Multi-device charging
- Large charging range
- Insensitive to metallic cases

# Overall Wireless Power Transfer Efficiency is Low

Benchmark multi-stage conversion efficiency: **~69%** (AC to load)



Single-stage overall efficiency: **83%** (AC to load)

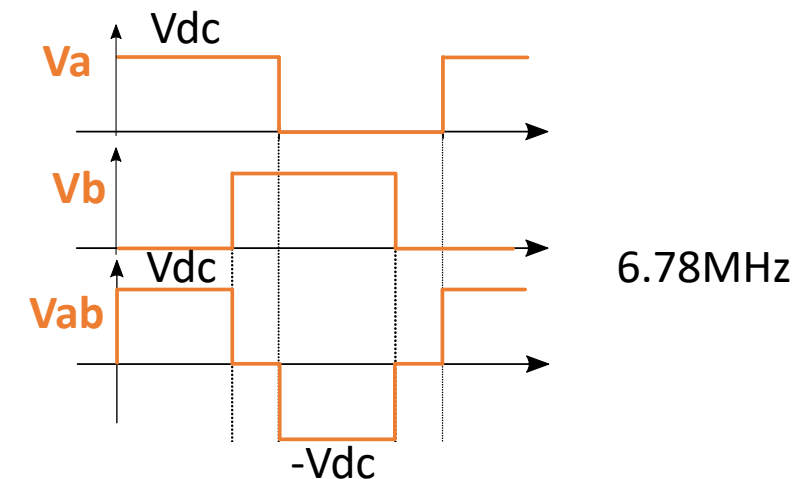
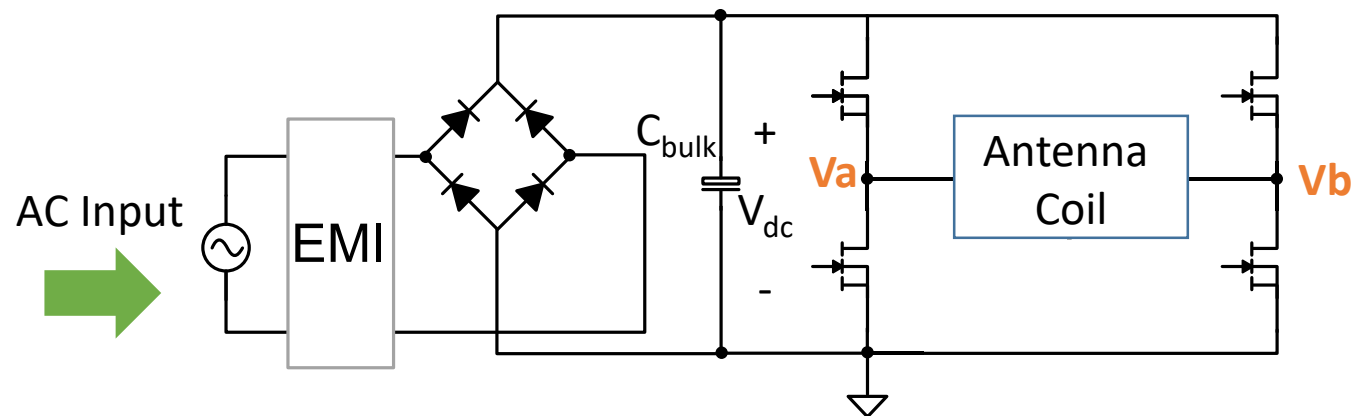
- Single stage high voltage transmitter improves system efficiency by more than 10%

# Outline

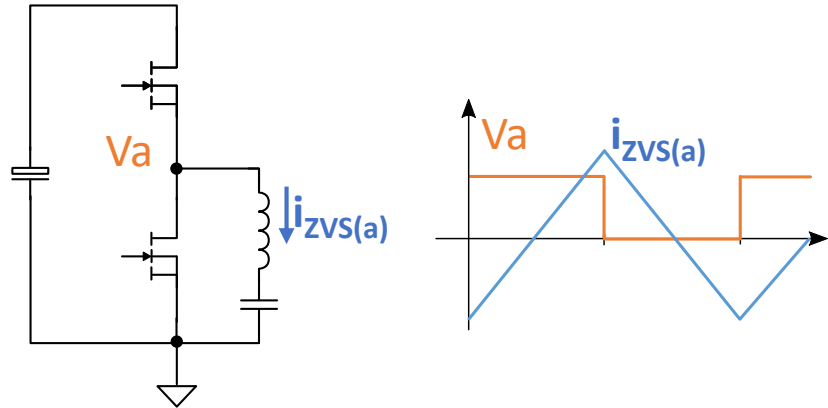
- Efficiency Issue of Multi-Stage Wireless Charging Architecture
- Single-Stage High voltage GaN Power Amplifier
- Optimization of Single Stage Wireless Transmitter
- Experimental Results and Conclusion

# Single-Stage AC-RF Requires Fast Switches

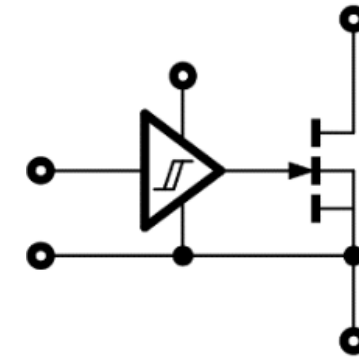
- Directly convert rectified AC into RF output (6.78MHz)
- Output power is adjusted by phase shift
- Zero-voltage switching is required at 6.78MHz and high bus voltage
- Switches need to be fast, low charge, high voltage with ideal “body diode”



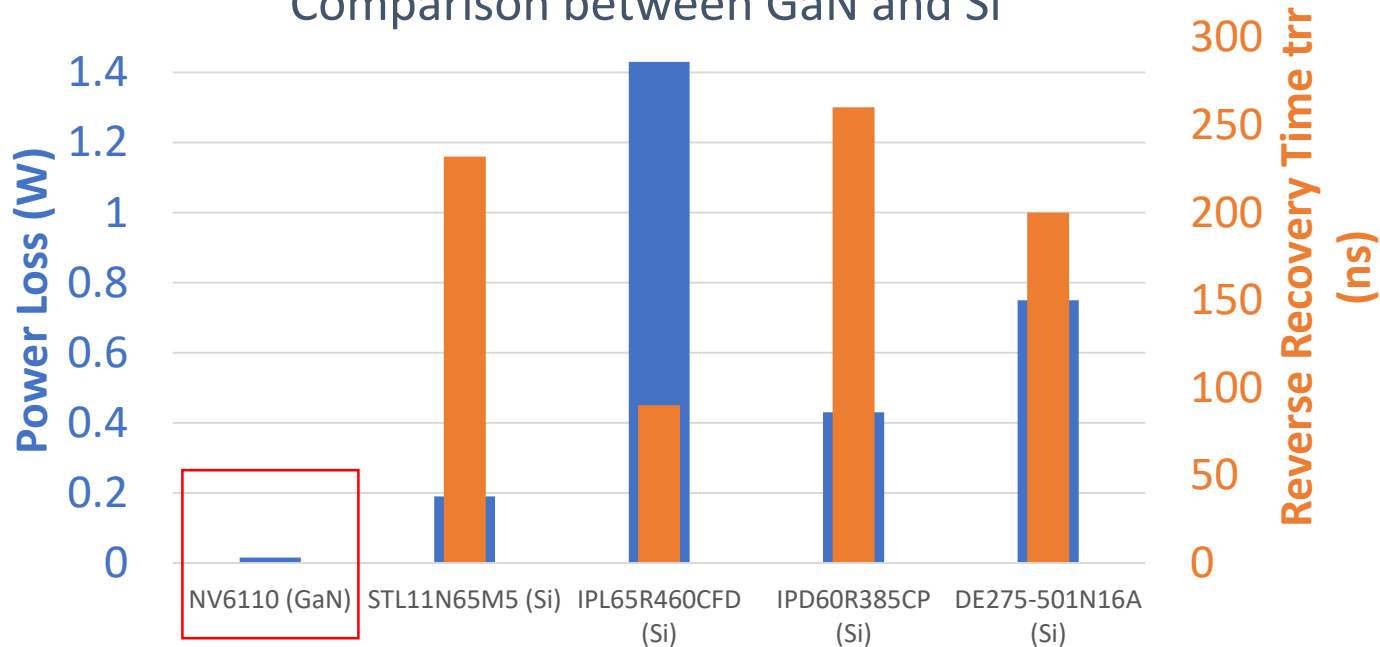
# 650V e-Mode GaN is a Perfect Fit



650V GaN IC with integrated gate driver

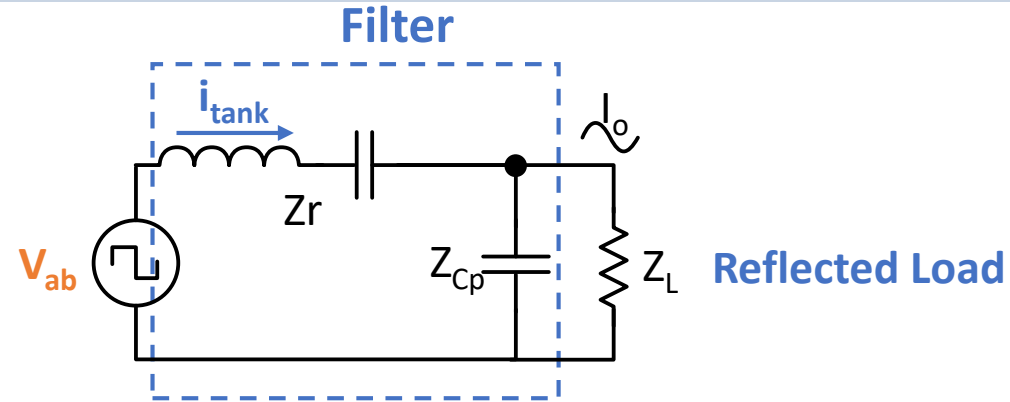
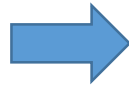
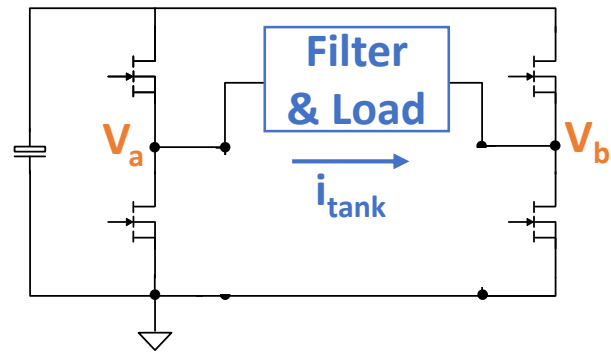


Comparison between GaN and Si



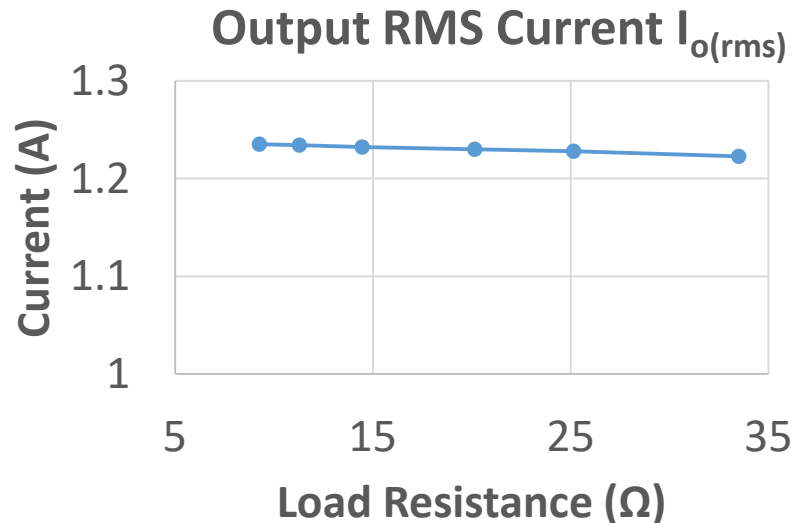
- GaN has 10x lower gate charge
- E-mode GaN has no reverse recovery loss
- Integrated driver simplifies system design

# Antenna Filter Network Design



If  $L_r$ ,  $C_r$ , and  $C_p$  are tuned so that  $Z_r = -Z_{Cp}$

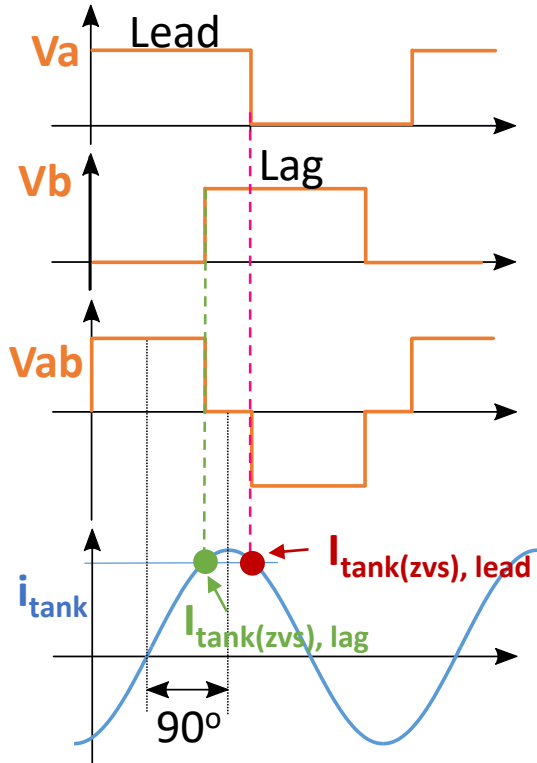
$$I_{o(rms)} \approx V_{ab(fs,rms)} \cdot \frac{1}{|Z_{Cp}|}$$



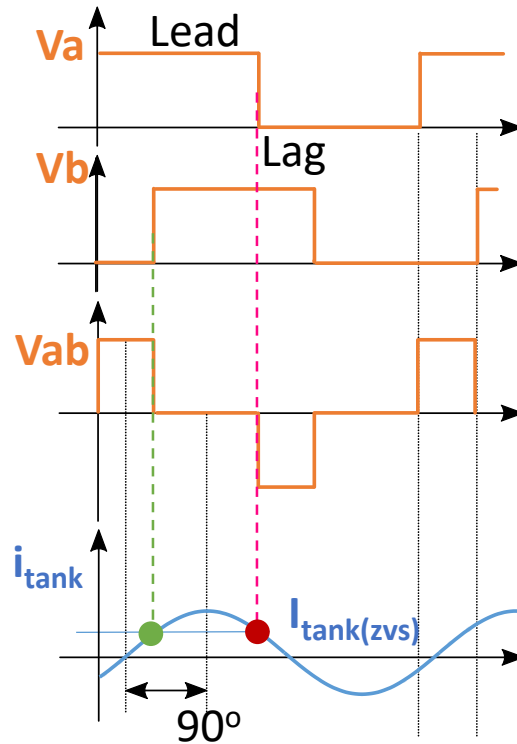
- Output RMS current independent of reflected load impedance  $Z_L$
- Good load dynamic performance
- Output current adjustable by phase shift

# Hard to Achieve ZVS with Tank Current

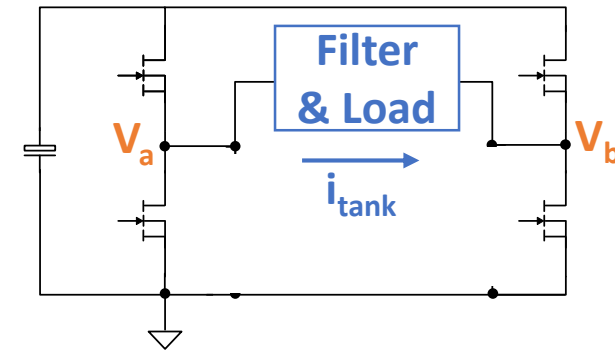
Large phase-shift



Small phase-shift



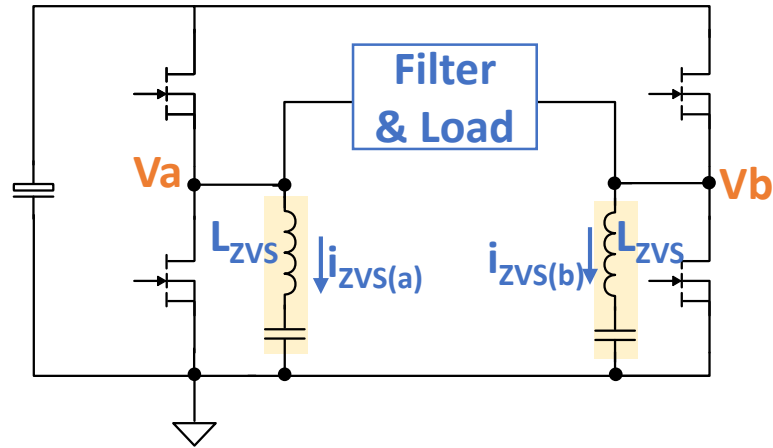
Ideal inductive tank



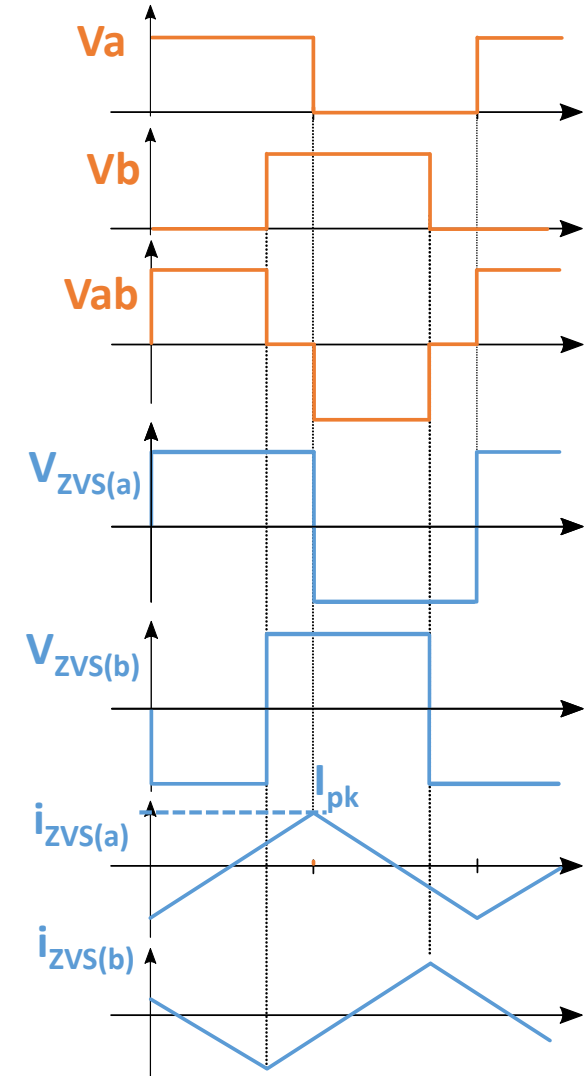
- Tank current assists ZVS for bridges
- ZVS current reduces at light load
- Load makes tank less inductive
- Hard to achieve ZVS with tank current



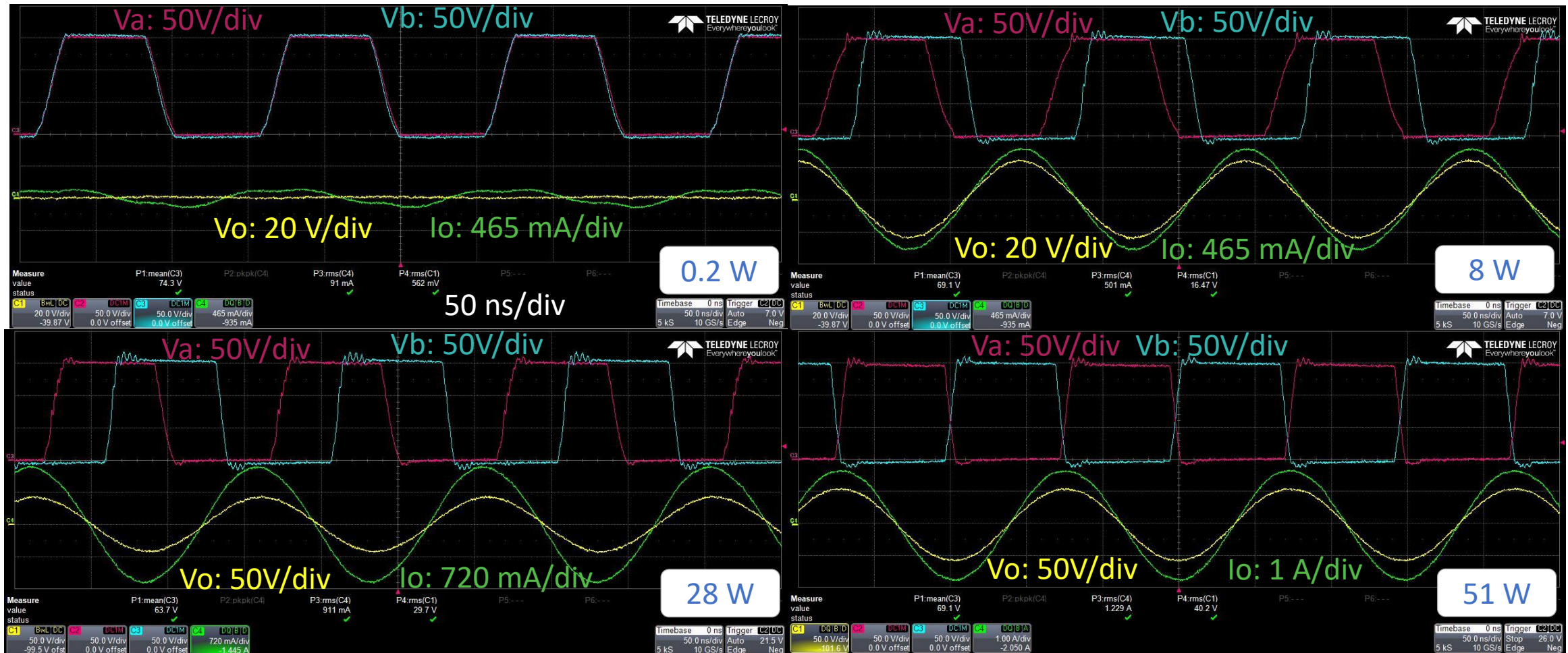
# Auxiliary Tank Provides Extra ZVS Current



- Adding one LC tank for each half-bridge
- Fixed ZVS current independent of phase shift or load

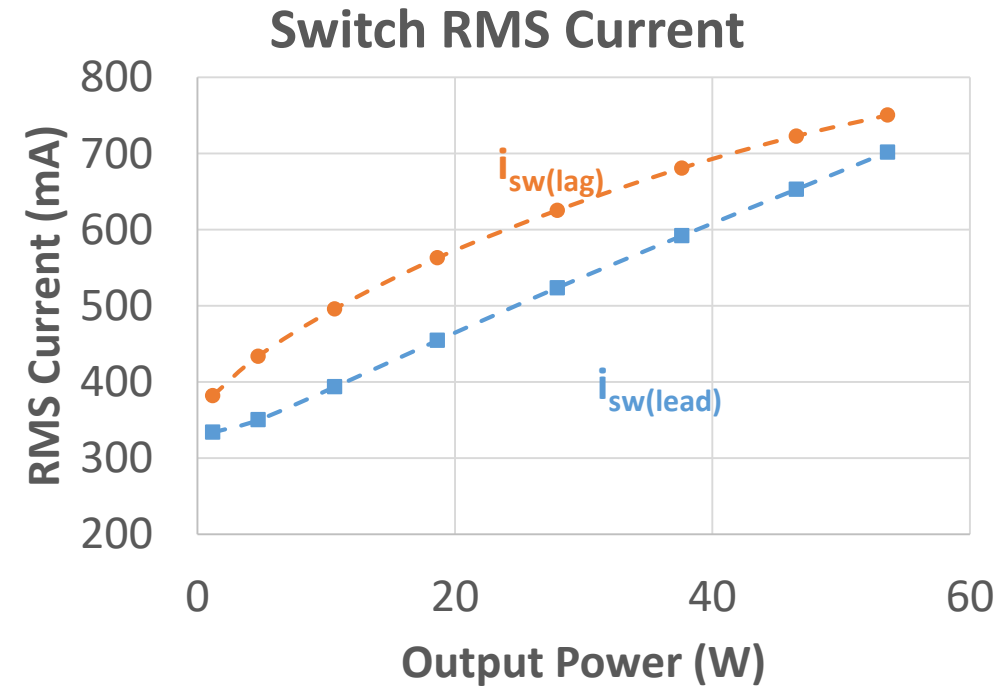
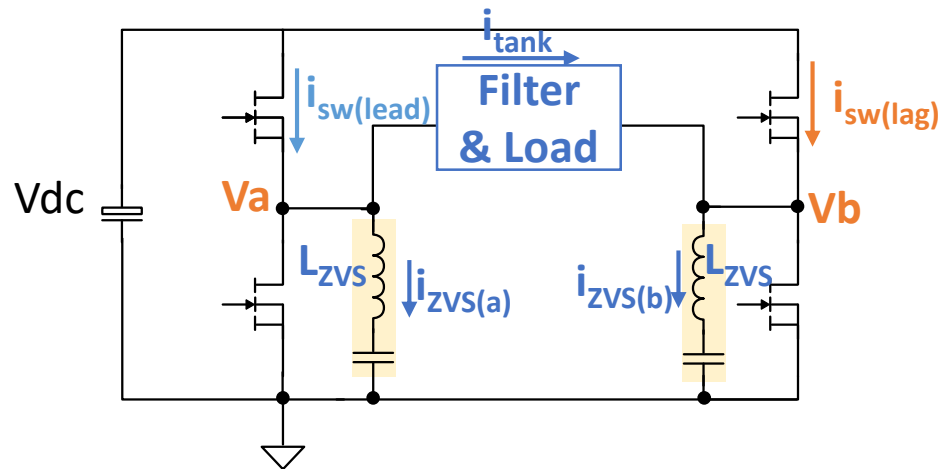


# ZVS is Achieved Under All Load Conditions



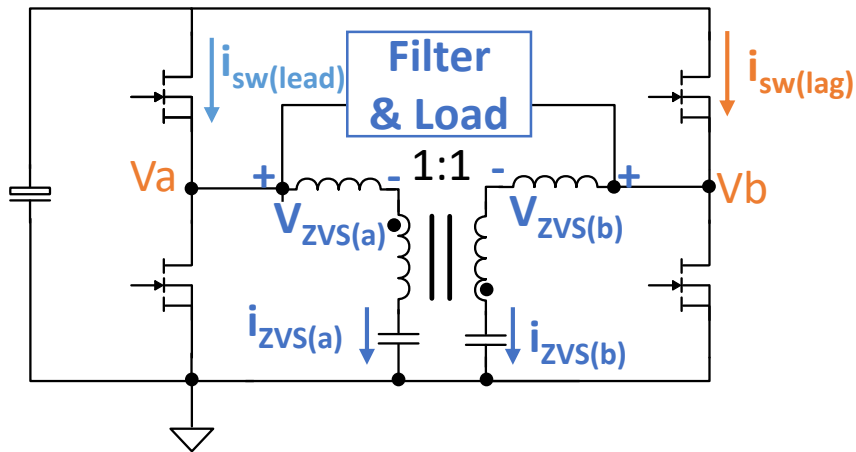
ZVS achieved from  $0^\circ$  to  $180^\circ$  phase shift, i.e. 0.2W to 51W output power

# Issue: Too Much ZVS Current at Full Load

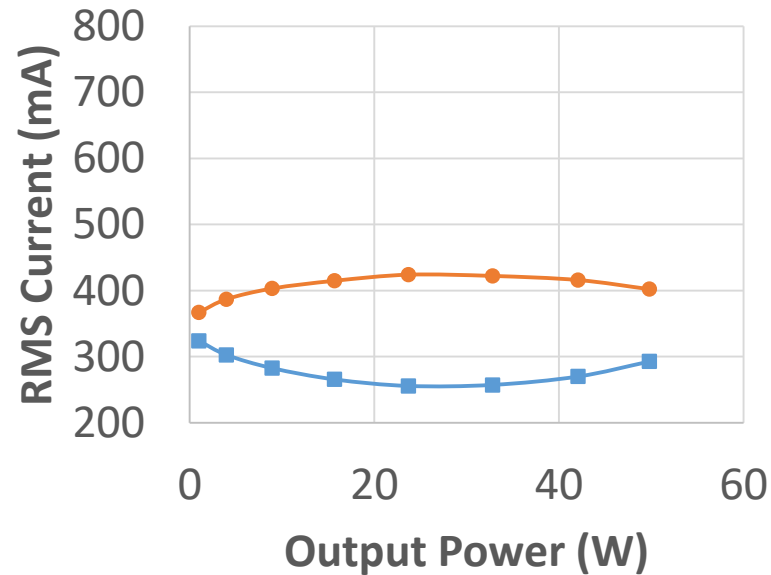


- Filter tank current  $i_{tank}$  increases with phase shift and output power
- ZVS tank currents  $i_{zvs}$  stay the same regardless of phase shift
- Switch current  $i_{sw}$  is the sum of the above, becoming too high at full load
- Need to reduce  $i_{zvs}$  at full load to improve efficiency

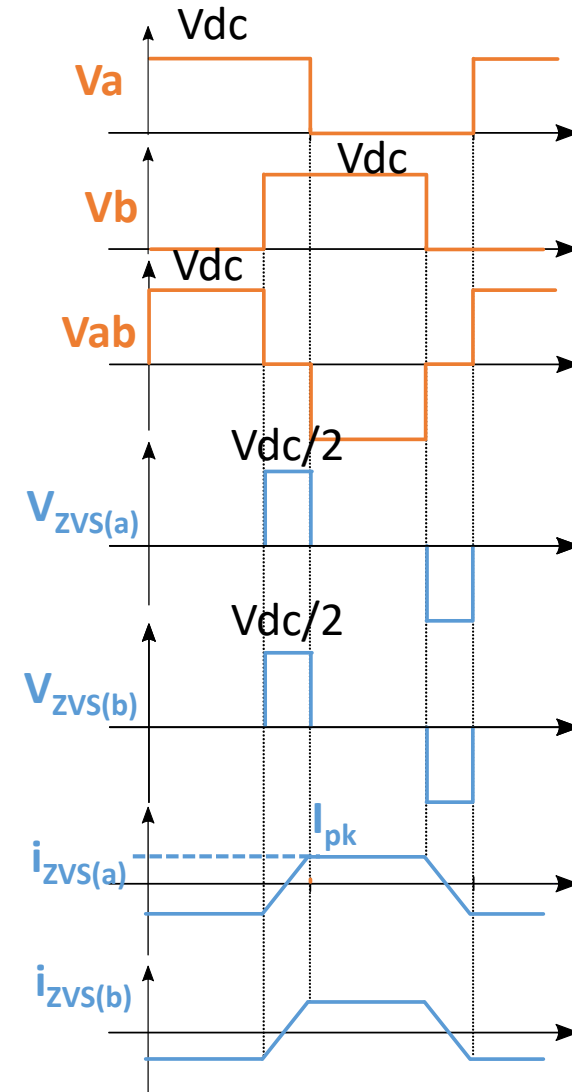
# Solution: Coupled ZVS Tanks



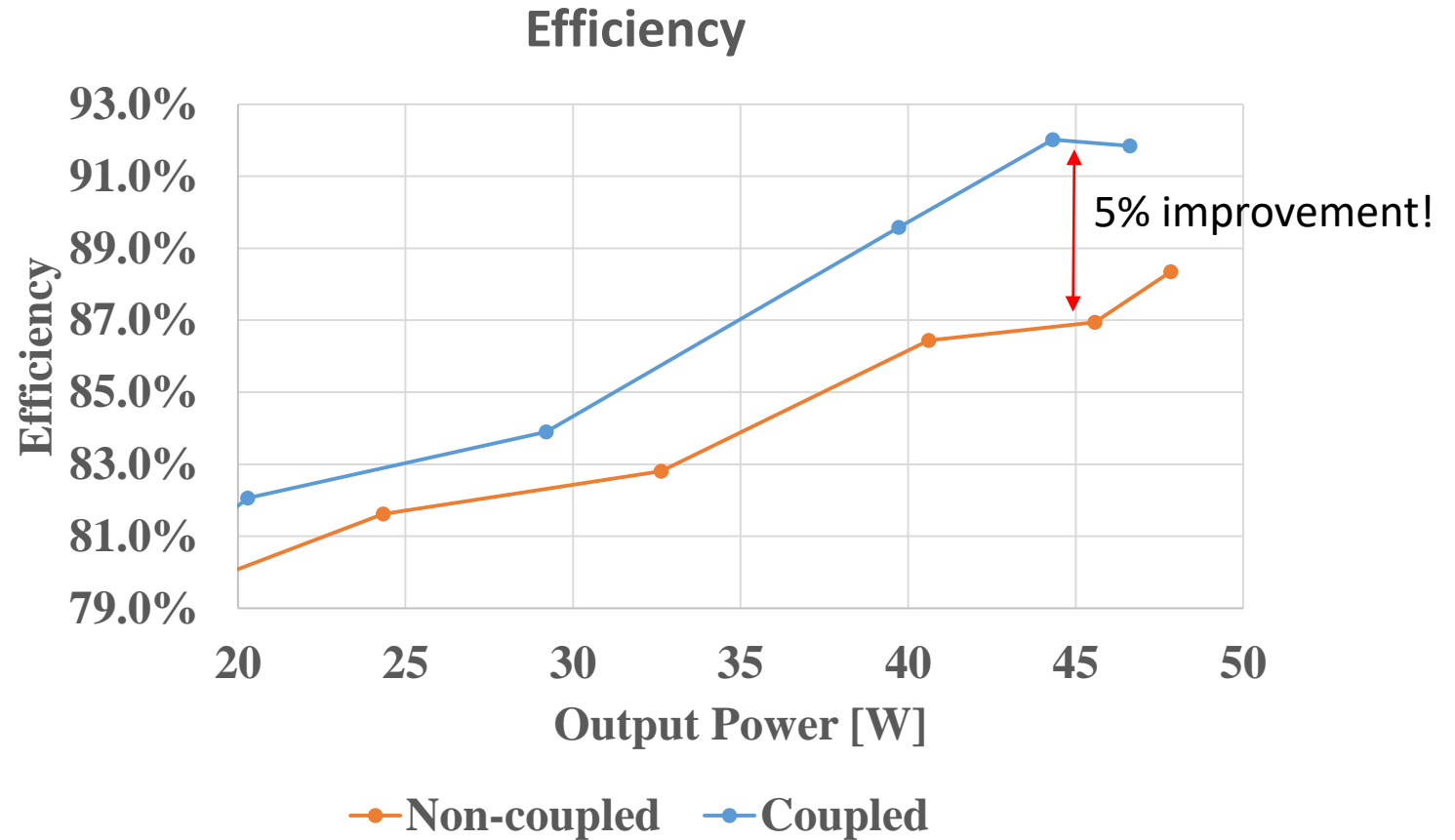
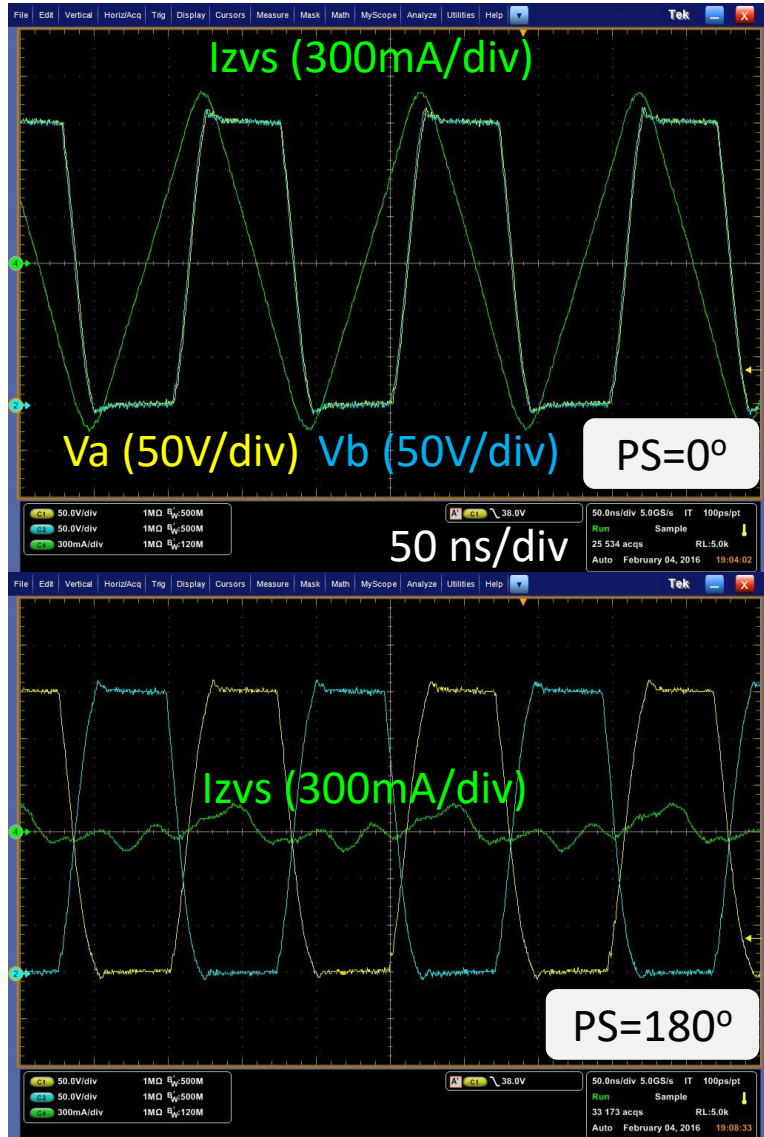
Switch RMS Current



- Two ZVS tanks inversely coupled
- Auxiliary tank current reduces with large phase shift, i.e. full load
- Overall RMS current stays constant



# Coupled ZVS Tank Improves Efficiency

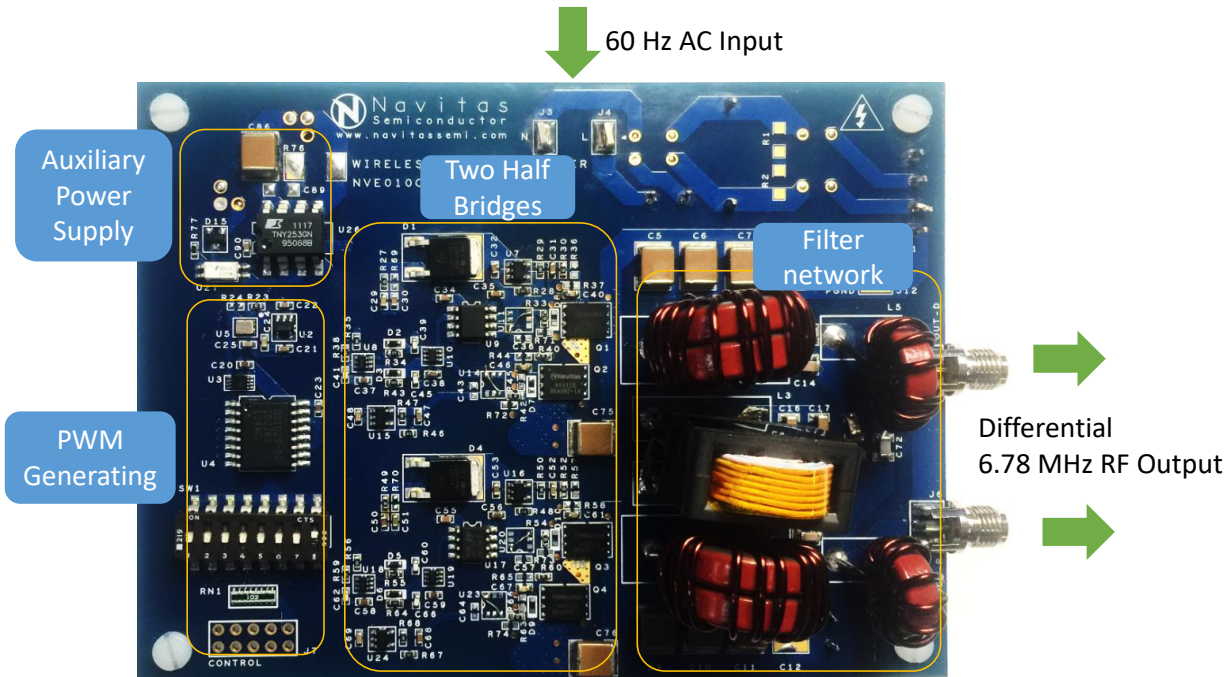


- 5% full load efficiency boost

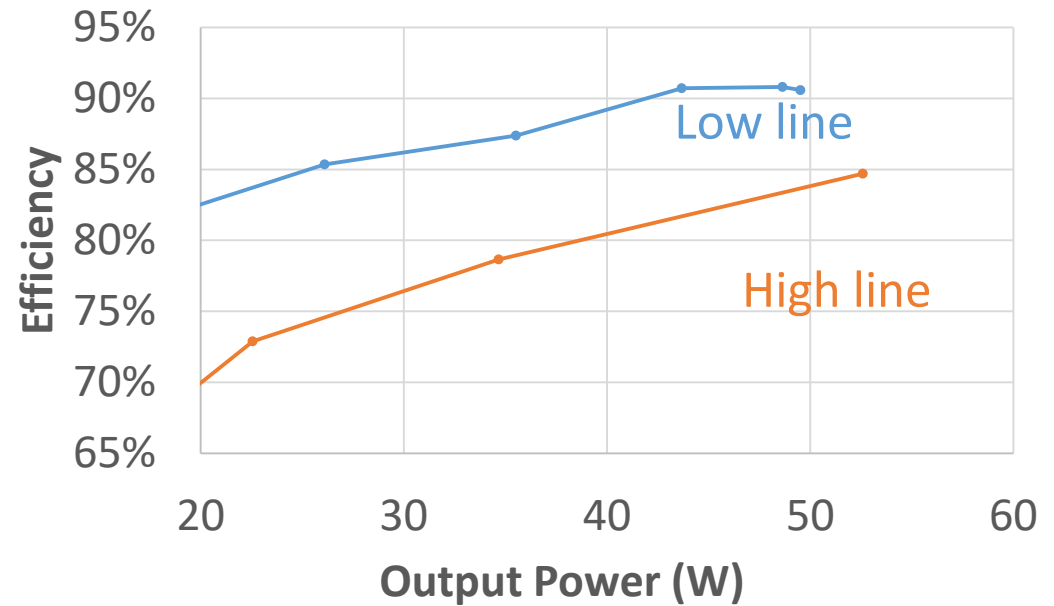
PS: Phase Shift



# Single-Stage Amplifier Achieves 90% Efficiency

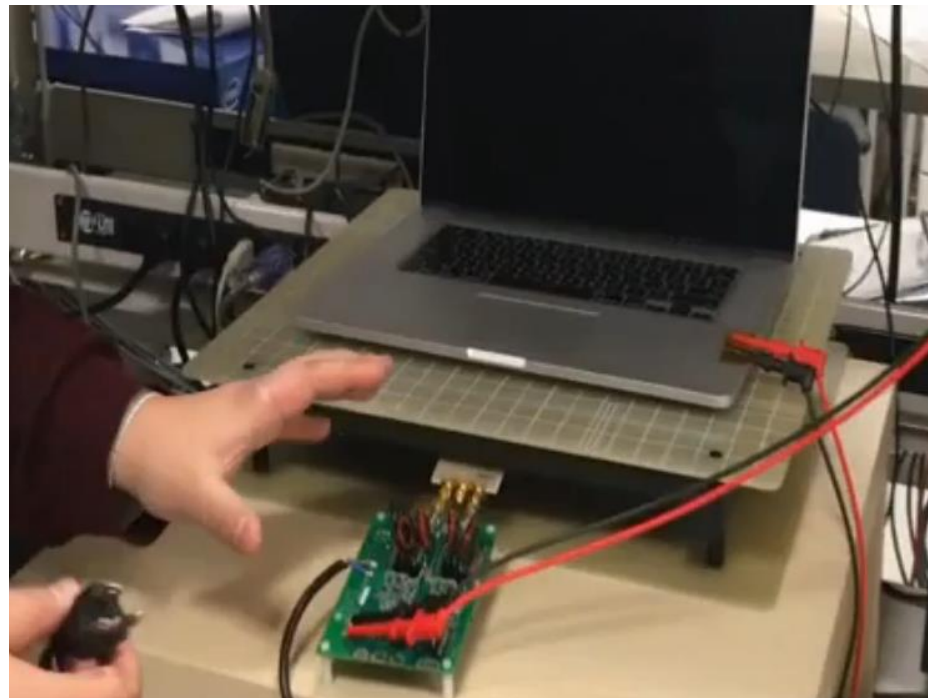


Efficiency from AC to Transmitter Coil



# 50W Full System Demonstration

- Powertrain:
  - Navitas AC-RF (phase-shifted full-bridge (4x NV6110))
  - Partner coils, receiver / rectifier
- Load: 50W Macbook Pro
- Complete AC to load efficiency = 83%



# Conclusion

- Efficiency of multi-stage wireless charging architecture is too low
- High voltage GaN enables 6.78MHz single-stage power amplifier
- New coupled ZVS tank solution improves single stage transmitter efficiency above 90%
- A 50W system was built with GaN Power ICs, demonstrating 83% overall system efficiency, i.e. AC to laptop battery



